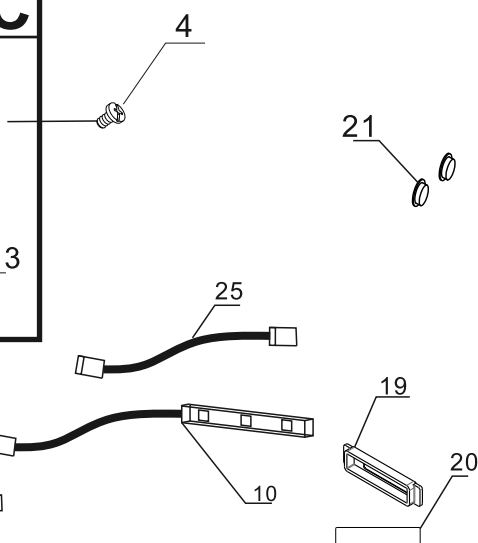
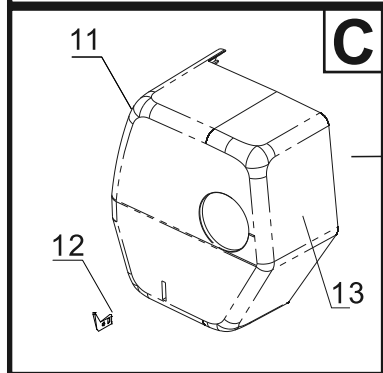
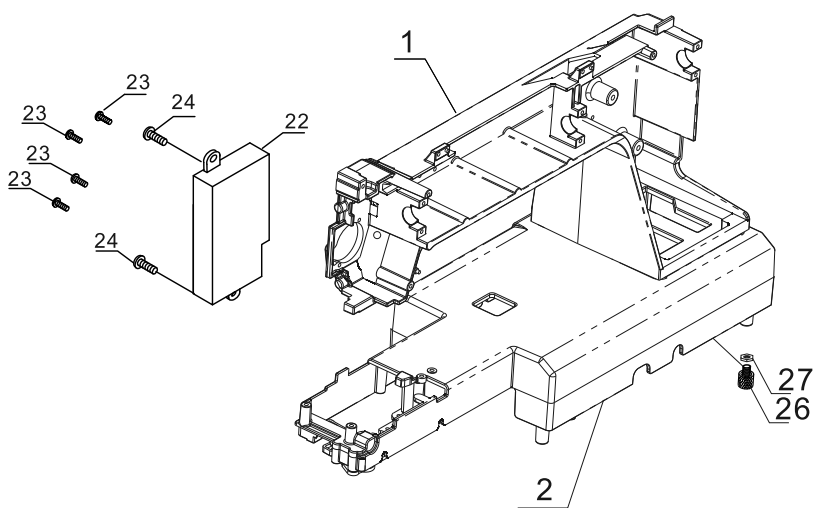
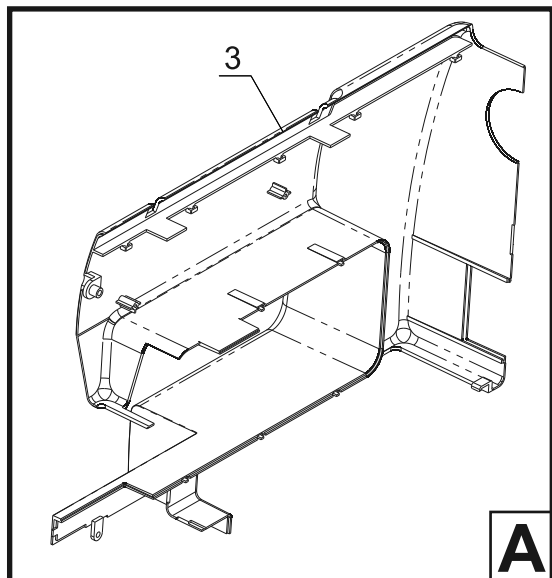


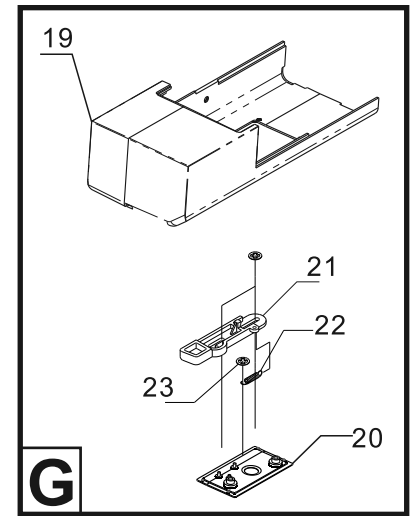
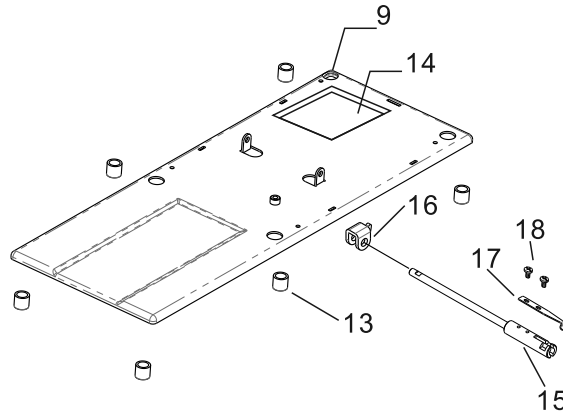
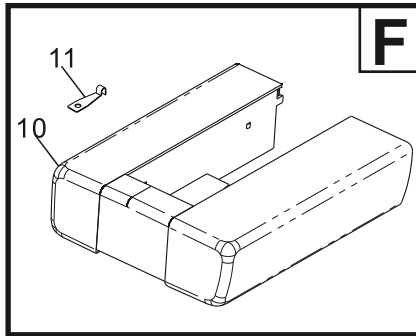
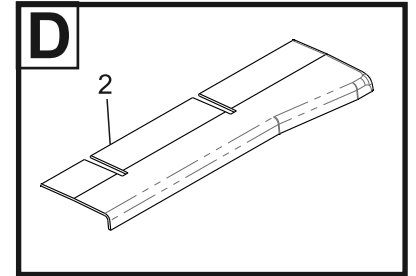
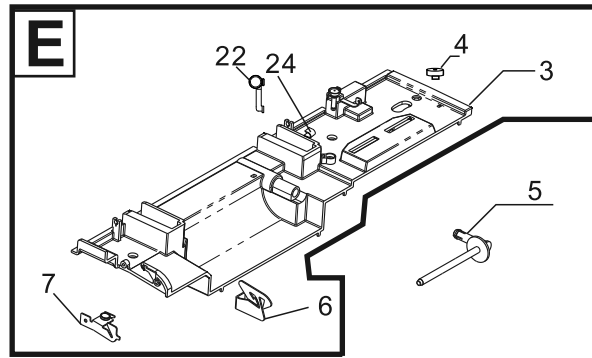
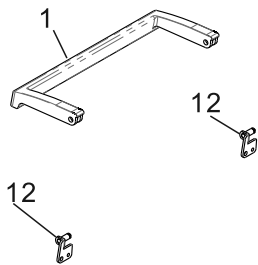
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Parts list

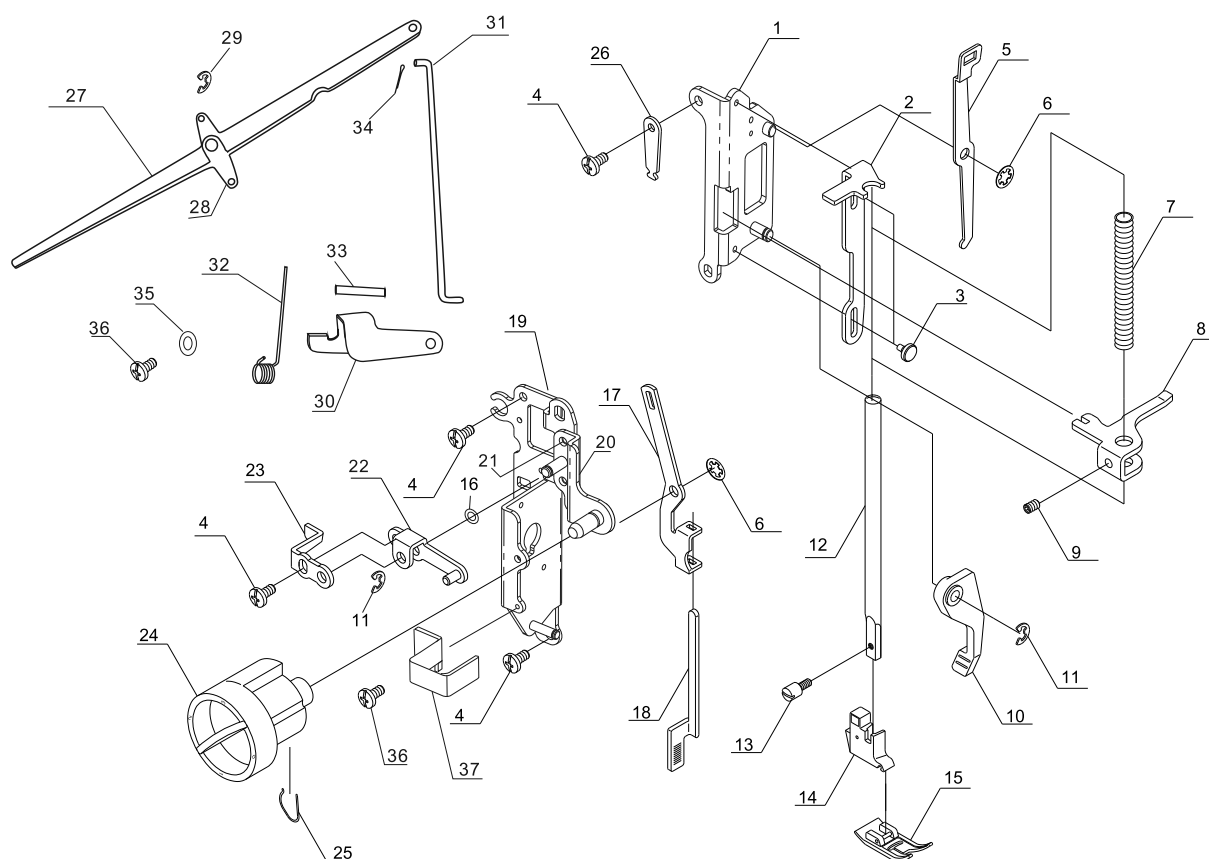
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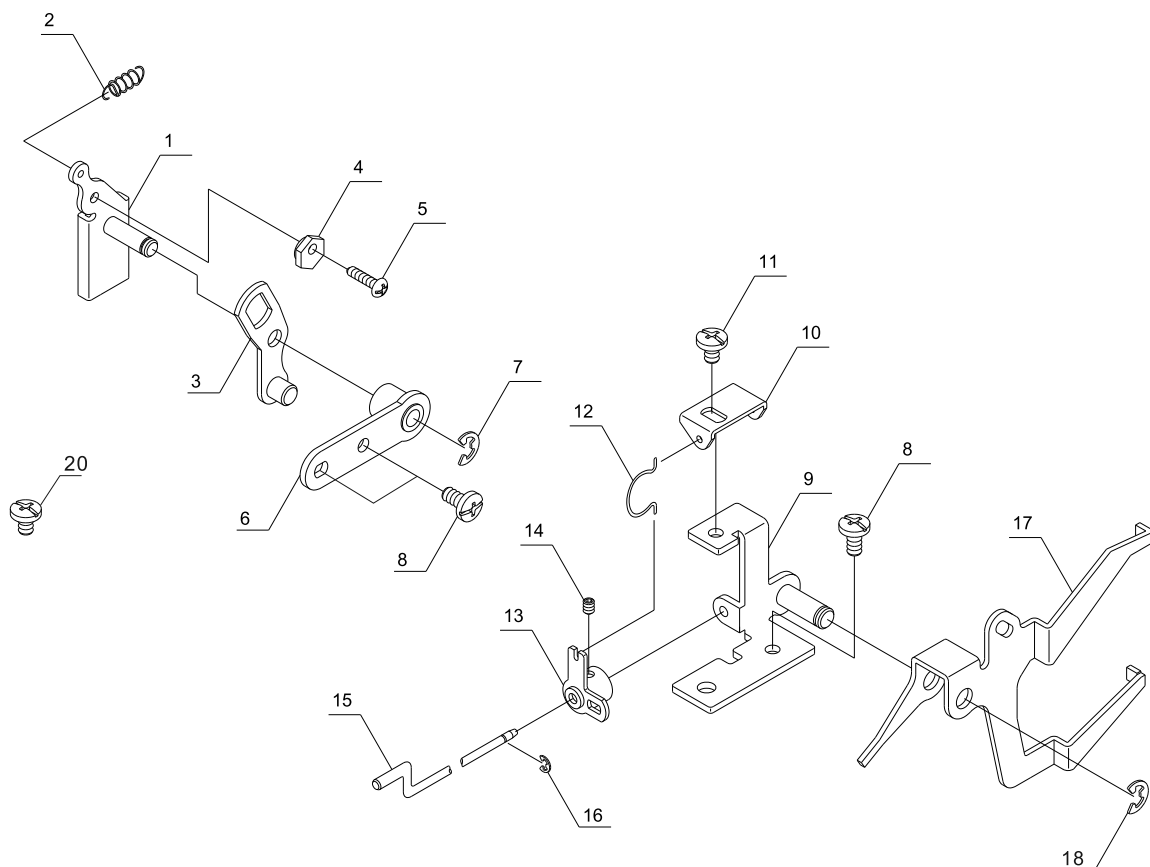
Assy Parts No.	No.	Part No.	Name of part	Remark
	1	M986-053	Aluminum Arm	
	2	M986-054	Aluminum Bed	
A Back Cover Assy	3	M986-042	Back Cover	
B Front Cover Assy	5	M986-041	Front Cover	
	6	M986-069	LED Screen	
	7	M986-049	LED lens	
	8	986137	Stitch selector display window	
	9		Silk print	
	10	M986-138(B)	LED (3) - Assemble to front cover	
	23	128102	Nut	
C Face Cover Assy	11	M986-045	Face Cover	
	12	790055	Thread Cutter	
	13		Silk print	
	4	000081820	+- Round head screw 4*20	
	14	000087300	+- Round head self tapping screw 3*12	
	15	000087908	Self tapping with washer screw 3*8	
	16	000080901	Flat head screw 3*6	
	17	000081820	Flat head screw 4*20	
	18	M986-138(A)	LED (3)-Assemble to face cover	
	19	M986-077	LED shade	
	20	M986-069	LED Screen	
	22	M986-150	PCB box	
	23	000087909	T SCREW 3*6	
	24	000081407	+-binding head screw 4*8	
	25	M986-138(C)	Connecting wire for LED	
	21	262026054	Buttons	
	26	321012009	Regulating screw	
	27	000071208	Hexagen Nut 5-4-8	
Page 1				



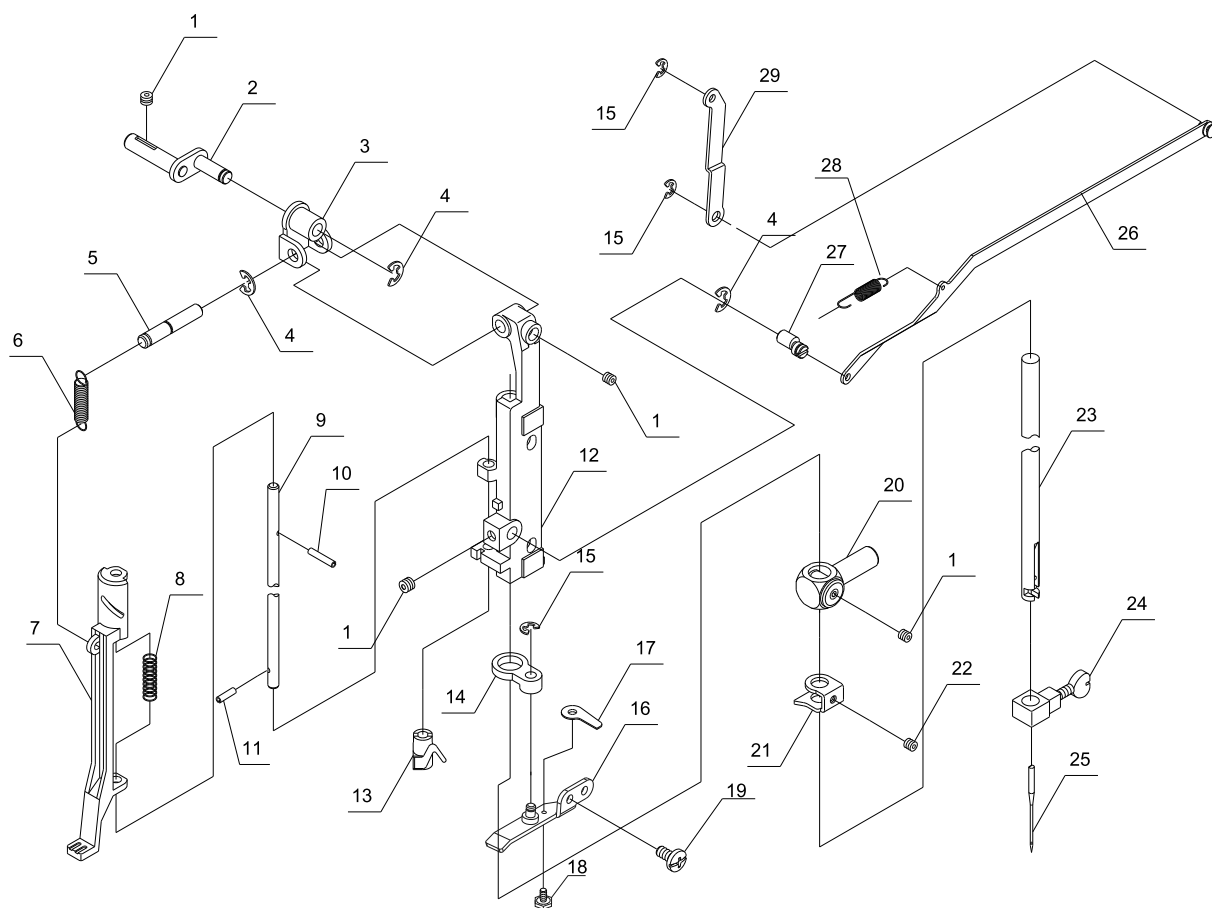
Assy Parts No.	No	Part No.	Name of part	Remark
	1	M986-027	Handle	
D Top Lid Assy	2	M986-044	Top lid	
			silk print	
E Top Cover Assy	3	M986-043	Top cover	
			BH Tuning sticker	
		000071105	Hexagonal nut 4-3-7	
		000010003	Fasten nut M4*0.7	
		000001805	E type ring E-2	
	4	321143000	Bobbin winder stopper	
		000085501	Round head screw 4*18	
	6	M986-031	Threading guide plate (A)	
		000087908	Self tapping washer screw 3*8	
		000087012	Self tapping screw	
	7	128158	Threading guide plate (B)	
	8	Silk print		
	22	FA-043	Bobbin threading guide	
	24	M986-079	latch of top cover	
		000081706	Flat head screw 4*14	
		000087909	Self tapping scw 3*6	
		000080201	Flat head self tapping scw 4*8	
F Accessory Tray Assy	5	128050	Spool Pin	
	10	M986-620	Accessory box set	
	11	986016	Accessory tray spring latch	
		000087908	Self tapping washer screw 3*8	
	12	M986-084	Handle supporter	
		000001207	E- ring E4	
		000081407	Flat head screw 4*8	
	9	M986-030	Bottom plate	
	13	321011008	Rubber feet	
	14	M986-067	Moter Cover	
		000087104	Self tapping scw 3.5*8	
	15	M986-059	Presser foot lifter connector (E)	
	16	M986-007	Presser foot lifter connector (A)	
		000079402	Hexagon screw 4*8	
		000081200	Flat heat screw 4*4	
	17	M986-099	Presser foot lifter spring latch	
	18	000082408	Flat heat screw 3*6	
G Free Arm Cover Assy	19	M986-046	Bottom cover (A)	
	20	M986-047	Bottom cover (B)	
	21	M986-040	Switch of drop feeding	
	22	868033	Connecting Spring	
	23	000002501	CS-3 ring	
		000080201	Flat head scw 4*8	
	Page 2			



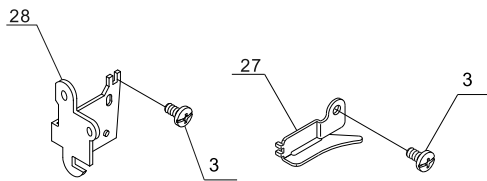
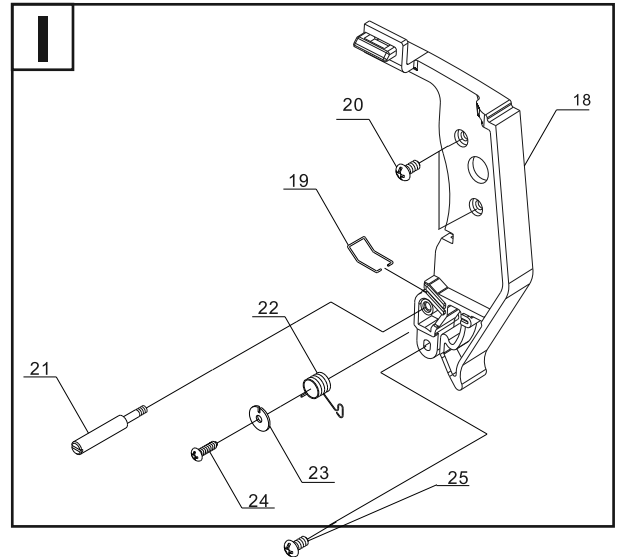
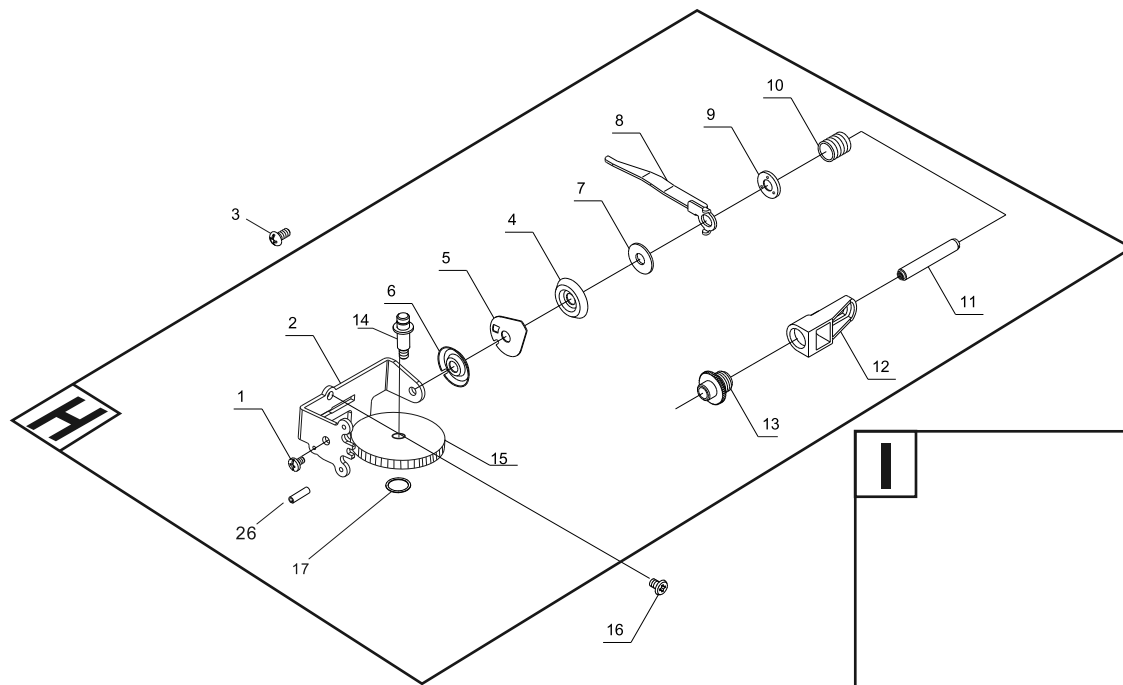
No	Part No.	Name of part	Remark
1	AT128-501	Presser bar lift set assy.	
2			
3			
4	000081304	Flat head screw	
5	128020	Release lever	
6	000002002	CS -RING CS5	
7	128127	Presser bar spring	
8	M986-012	Presser bar guide bracket	
9	000079402	Hexagon socket screw 4*8	
10	128017	Presser Bar Lifter	
11	000001209	E-ring E-4	
12	986026	Presser Bar	
13	270024003	Presser foot screw	
14	A-CY-7300F	Presser foot holder	
15	A-CY-7301W	Zigzag presser foot	
16	266011004	Washer 5.1*10*0.5	
17	986503	BH connecting crank set	
18			
19	M986-063	Zigzag motor base	
20	SCM988-002	Presser regulator bracket	
21	000080107	Flat head scREW 4*6	
22	SCM988-003	Presser regulate crank (A)	
23	SCM988-004	Presser regulate crank (B)	
24	986031	Presser regulate dial	
25	986032	Presser regulate dial spring	
26	730118	Feed lifting spring bracket	
27	M986-010	Presser lifting connecting rod (D)	
28	M986-011	Presser lifting support plate	
29	000001505	E ring E-7	
30	M986-008	Presser lifting connecting rod (B)	
31	M986-009	Presser lifting connecting rod (C)	
32	M986-060	Presser lifting connecting rod spring	
33	M986-061	Presser lifting connecting rod shaft	
34	000007101	Opening pin 2*12	
35	000012603	Washer 4.5*12*0.8	
36	000081407	Flat head screw 4*8	
37	988028	Zigzag limited plate	
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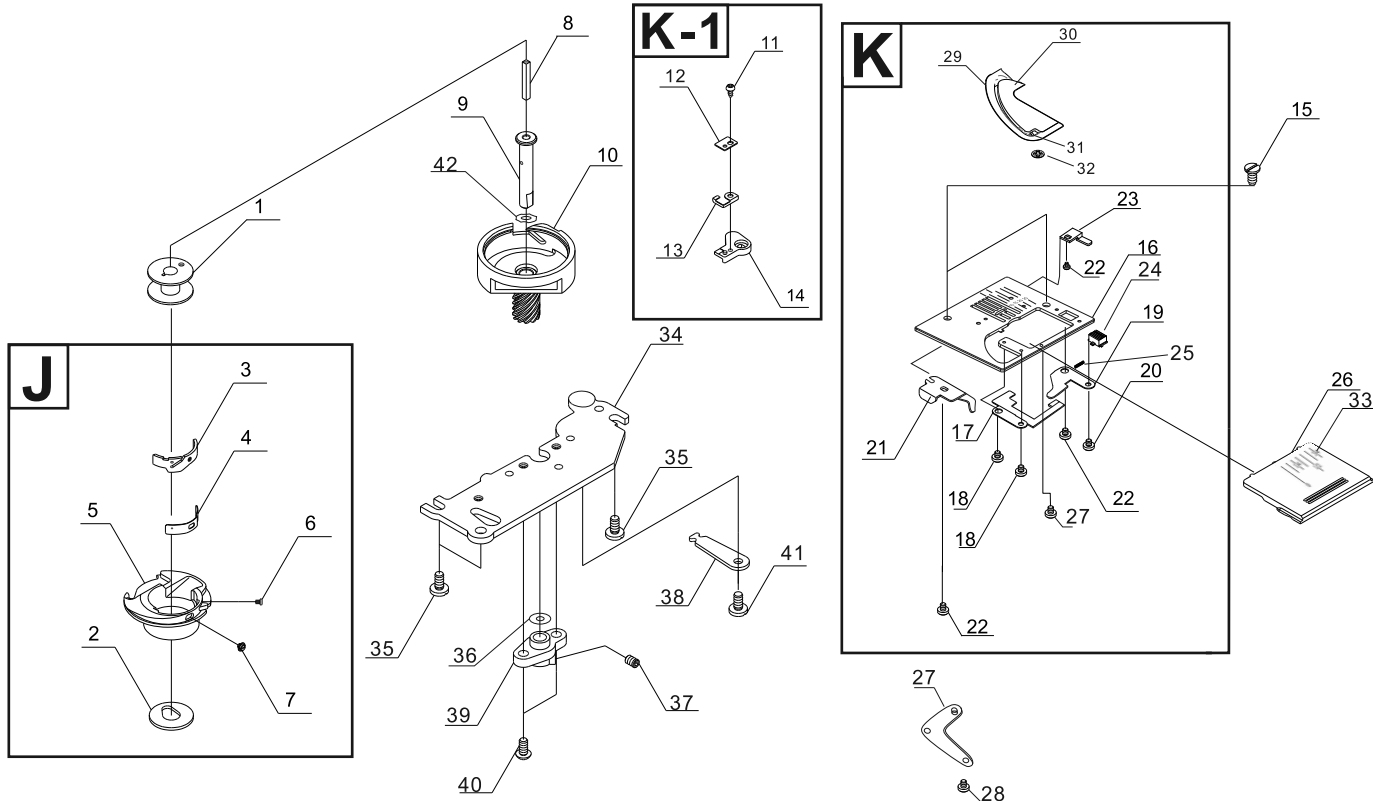
No	Part No.	Name of part	Remark
1	M986-025	Zigzag regulate	
2	986044	Regulate spring	
3	M986-023	Zigzag crank	
4	986043	Zigzag regulate Nut	
5	266009009	Screw M3*0.5*6	
6	986042	Regulate base	
7	000001209	E ring E-4	
8	000081304	Flat head screw 4*6	
9	986035	BH connecting crank base	
10	986036	BH connecting crank spring	
11	000081304	Flat head screw 4*6	
12	986148	Snap ring	
13	986038	BH connecting link	
14	000079000	Hexagon socket screw 3*4	
15	M986-006	BH turn crank	
16	000001805	E ring E-2	
17	986037	BH clutch connecting crank	
18	000001302	E ring E-5	
20	000081304	Flat head screw 4*6	
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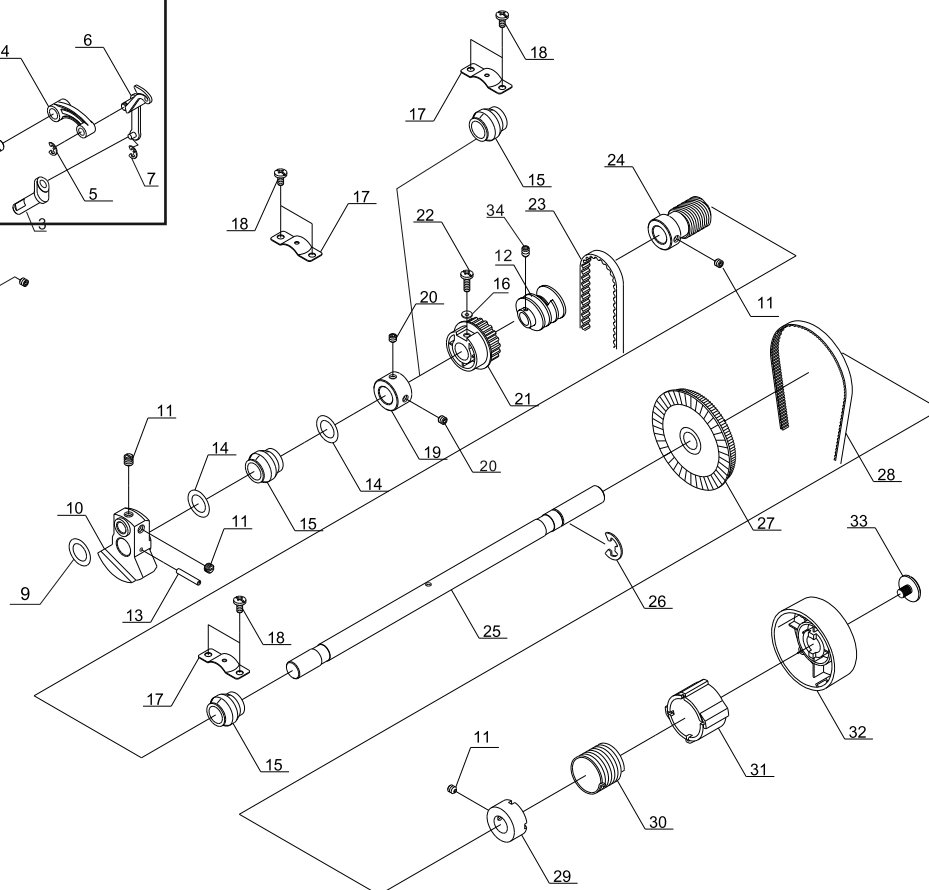
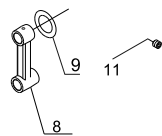
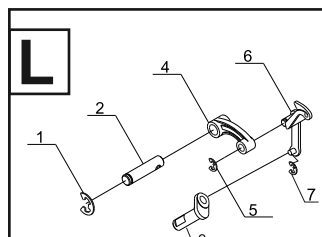
No	Part No.	Name of part	Remark
1	000079103	Hexagon socket screw 4*4	
2	986051	Needle bar crank supporter shaft	
3	986050	Needle bar crank supporter	
4	000001207	Snap E-4	
5	730096	Needle bar crank pin	
6	730102	Threading body spring	
7	986054	Threading lever arm	
8	730103	Threading bar spring	
9	986055	Threading bar	
10	000000914	Spring Pin 2*12	
11	000006811	Spring Pin 2*8	
12	986052	Needle bar cradle	
13	270030003	Threading hook body	
14	986056	Needle bar lead plate	
15	000001104	Snap E-3	
16	986057	Needle bar lead base	
17	730099	Needle bar crank stop plate	
18	000001105	Hexagon head screw 3*6	
19	000081407	Flat head screw 4*8	
20	281045004	Needle bar crank rod link	
21	270017003	Threading positioning plate	
22	000079000	Hexagon socket screw 3*4	
23	986053-1	Needle bar	
24	168507	Needle clamp set	
25	A-000201211	Needle HA-1T-14	
26	M986-026	Zigzag Lever	
27	730078	Zigzag eccentric pin	
28	730181	Needle bar crank spring	
29	986059	Zigzag regulate connecting lever)	
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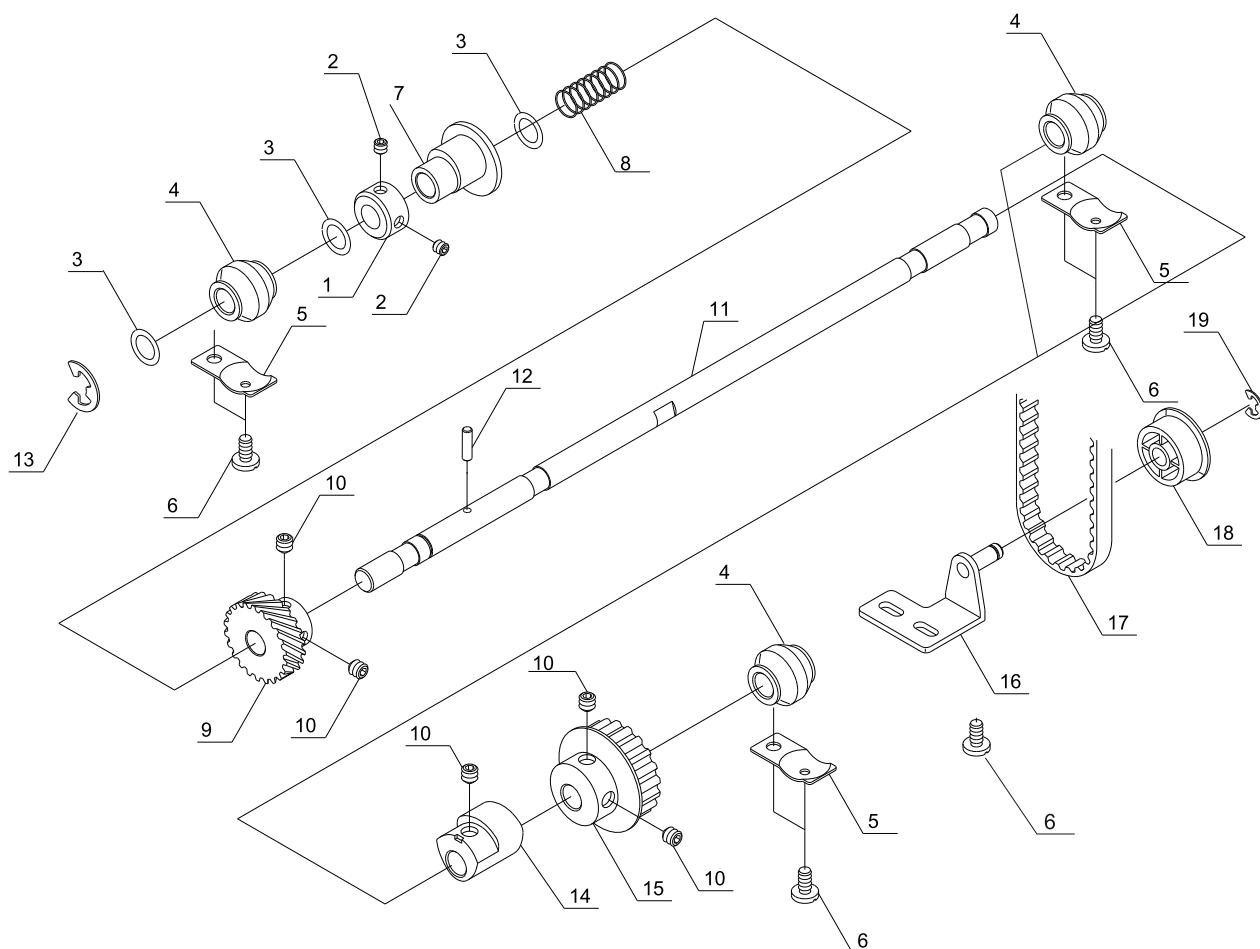
Assy Parts No.	No	Part No.	Name of part	Remark
H Thread Tension Assy.	1	000082408	Flat head screw 3*6	
	2	SCM988-012	Threading regulate plate	
	4	868060	Thread tension regulate flat	
	5	168232	Middle disc	
	6	868060	Thread tension regulate flat	
	7	868138	Washer 5.6*15*1	
	8	128038	Thread tension connecting plate	
	9	868113	Spring positioning disc	
	10	868115	Thread tension regulate spring	
	11	128035	Thread tension regulate base shaft	
	12	128034	Thread tension regulate plate	
	13	868118	Elastic regulate	
	14	128037	Thread tension dial screw	
	15	128036	Thread tension dial	
	17	868234	Corrugated washer 9mm	
	26	000007008	Spring pin 1.6*10	
I Check Spring Assy.	18	M986-048	Thread guide plate	
			Silk print	
	19	128018	Thread guide spring	
	20	000084008	Round head screw 3*4	× 2
	21	M986-086	Thread guide plate (2)	
	22	128019	Check spring	
	23	986048	Spring set plate	
	24	000087012	Self tapping screw 3*8	
	3	000081407	Flat head screw 4*8	
	16	000081407	Flat head screw 3*4	
	25	000084709	Round head screw 3*6	
	27	986049	Thread guide	
	28	SCM988-027	Thread guide base	
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Assy Parts No.	No	Part No.	Name of part	Remark
	1	A-218023	Bobbin	
J Bobbin Case Assy.	2	128130	Bobbin case	
	3			
	4			
	5			
	6			
	7			
	8	730168	Oil core	
	9	730143	Hook race shaft	
	10	128129	Hook	
K-1 Bobbin case stop shrapnel set	11	000084318	Round head screw 2.6*4	
	12	168108	Stop shrapnel holder	
	13	730152	Bobbin case stop shrapnel	
	14	C2900-023	Stop shrapnel base	
	42	868235	Wave washer	
K (M986-608) Needle Plate Assy.	16	M986-015	Needle plate	
	17	760002	Slide plate shrapnel(L)	
	18	321035008	Flat head screw 2.5*4	× 2
	19	760001	Slide plate shrapnel(R)	
	20	730175	Screw set for bobbin shrapnel	× 2
	21	730151	Bobbin case stop plate	
	22	730174	Screw set for bobbin stop plate	× 2
	23	128072	Bobbin thread tension plate	
	24	760005	Slide plate locker	
	25	760004	Locker spring	
	29	M986-016	Bobbin thread cutting plate	
	30	M986-017	Bobbin thread cutting plate	
	31	M986-117	Blade	
	32	000002501	CS ring CS-3	
	15	266017000	Needle plate screw	
	34	M986-020	Hook race base	
	35	000081407	Flat head screw 4.8	
	26	760003	Bobbin case clear cover	
	33	S-S01	Sticker marking	
	36	000013017	Washer	
	37	000079206	Hexagon socket screw 4*6	
	38	730118	Feeding lift spring bracket	
	39	730141	Hook race set body	
	40	000084408	Round head screw 4*8	
	41	000081304	Flat head screw	
	27	M986-034	Needle plate support	
	28	M986-068	Screw	
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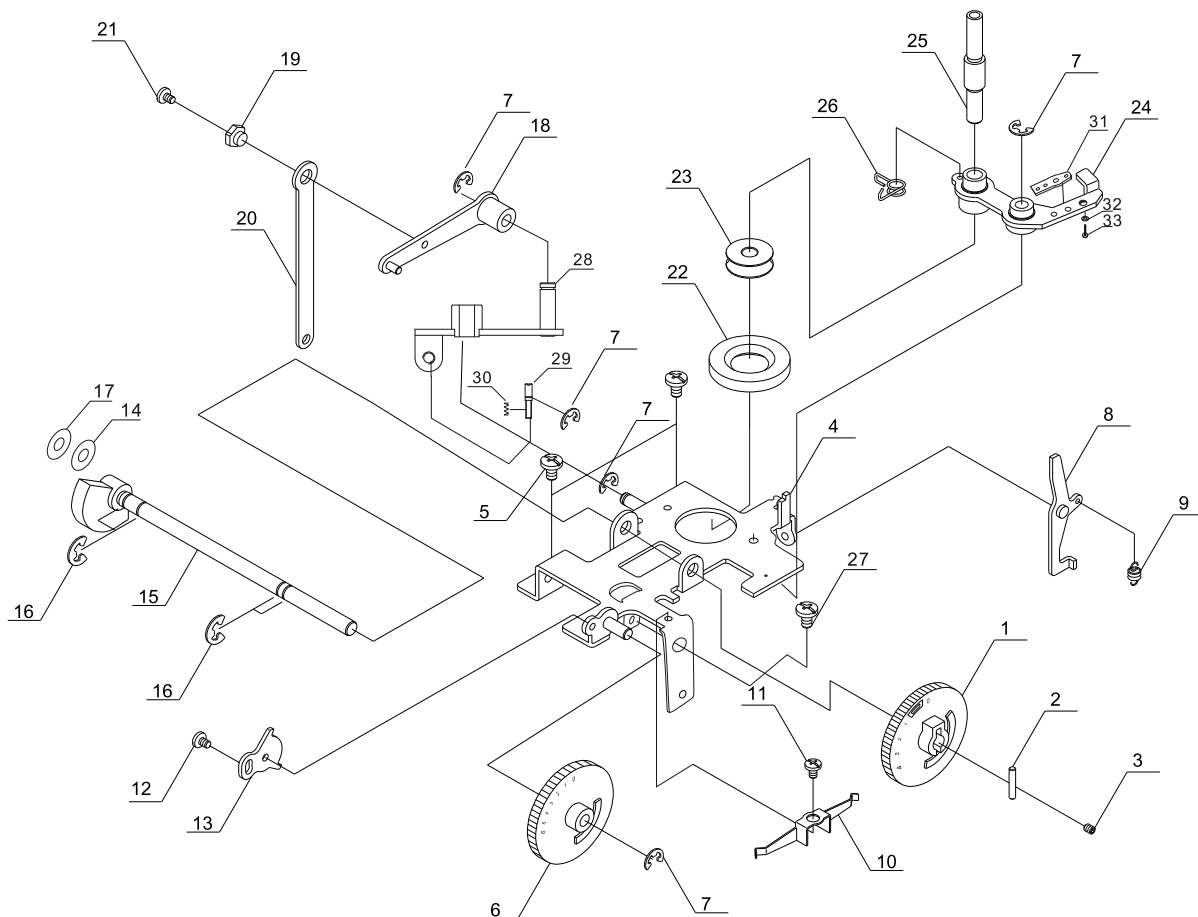


Assy Parts No	No	Part No.	Name of part	Remark
L Thread Take Up Lever Link Set Assy.	1	FA-501N	Take-up lever link set	
	2			
	3			
	4			
	5			
	6			
	7			
	11	000079309	Hexagon socket screw 5.5	
	8	FA-004	Needle bar crank rod	
	9	000013017	Thrust Washer 6.2*9.5*0.13	
	10	N620047	Take up crank	
	12	FA416-032	Upper positioning cam (ø:10mm)	
	13	000006408	Spring pin 3*20	
	14	000013305	Thrust washer 10.2*15*0.5	
	15	268007209	Upper shaft bushing	
	16	000088002	Spring washer M5	
	17	829048	Upper shaft bushing fixing plate	
	18	000081407	Flat head screw 4.8	
	19	620060008	Upper shaft ring	
	20	000079608	Hexagon socket screw 11/64*4	
	21	168010	Timing gear A (10Ø)	
	22	000081706	Flat head screw	
	23	000092906	Timing belt 184L	
	24	M986-078	Upper shaft worm	
	25	M986-055	Upper shaft	
	26	000001609	E-ring E-9	
	27	168011	Motor belt wheel	
	28	307-038	Motor Belt 516-2GT	
	29	168012	Clutch bushing	
	30	868031	Clutch spring	
	31	868030	Clutch sleeve	
	32	168013	Handwheel screw	
	33	868024	Stop motion screw of Hand wheel	
	34	000079505	Hexagon socket screw 4*3	
	Page 8			

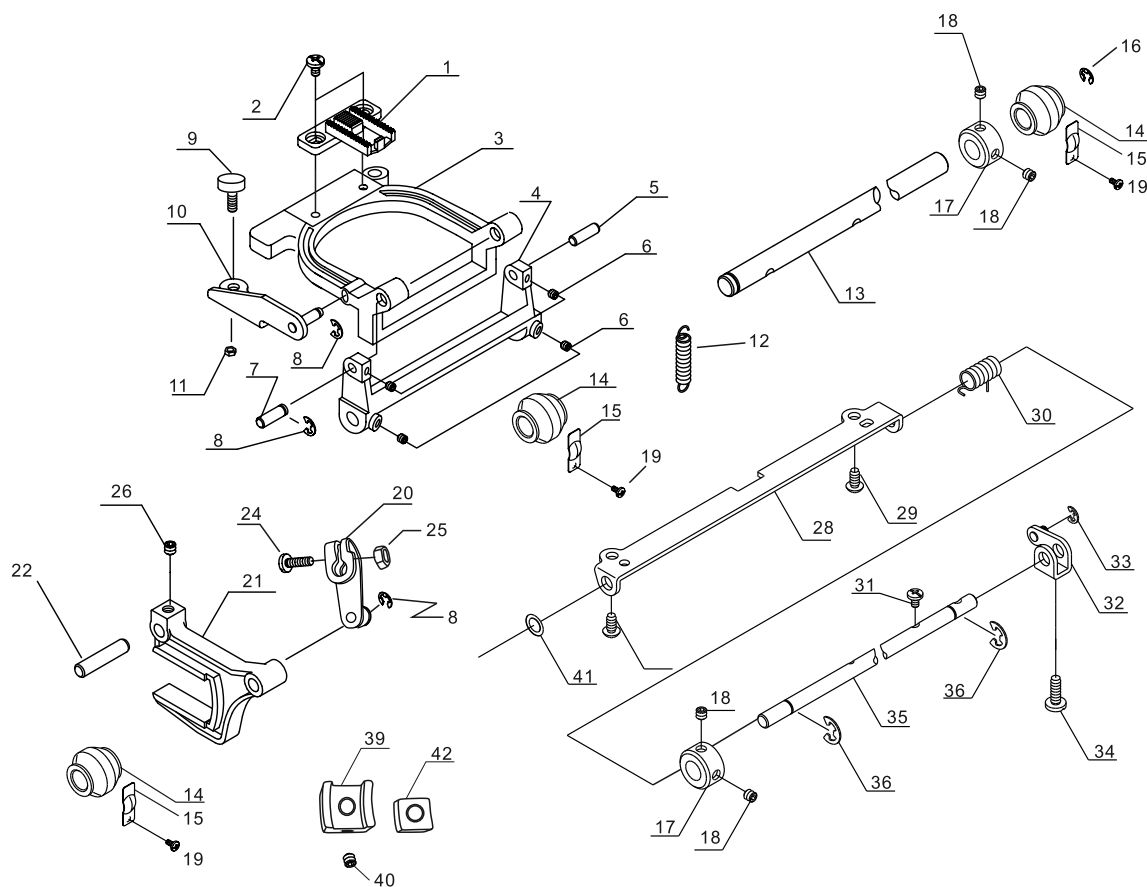


No	Part No.	Name of part	Remark
1	M986-065	Lower shaft ring	
2	000079000	Hexagon socket screw 3*4	
3	000013430	Thrust washer 8.2*12*0.25	
4	730123	Lower shaft bushing	
5	730124	Lower shaft bushing plate	
6	000081407	Flat head screw 4*8	
7	730113	Feed lifting cam	
8	730115	Feed lifting connecting spring	
9	730121	Lower shaft hook gear	
10	000079309	Hexagon socket screw 5*5	
11	M986-056	Lower shaft	
12	730116	Feed lifting cam pin	
13	000001505	E-ring E-7	
14	C168-041	Feed cam	
	C168-042		
15	C168-043	Timing gear (B)	
	C168-044		
16	C986-034	Belt tension regulate wheel plate	
17	000092906	Timing belt	
18	730083	Belt tension regulate wheel	
19	000001207	E ring E-4	
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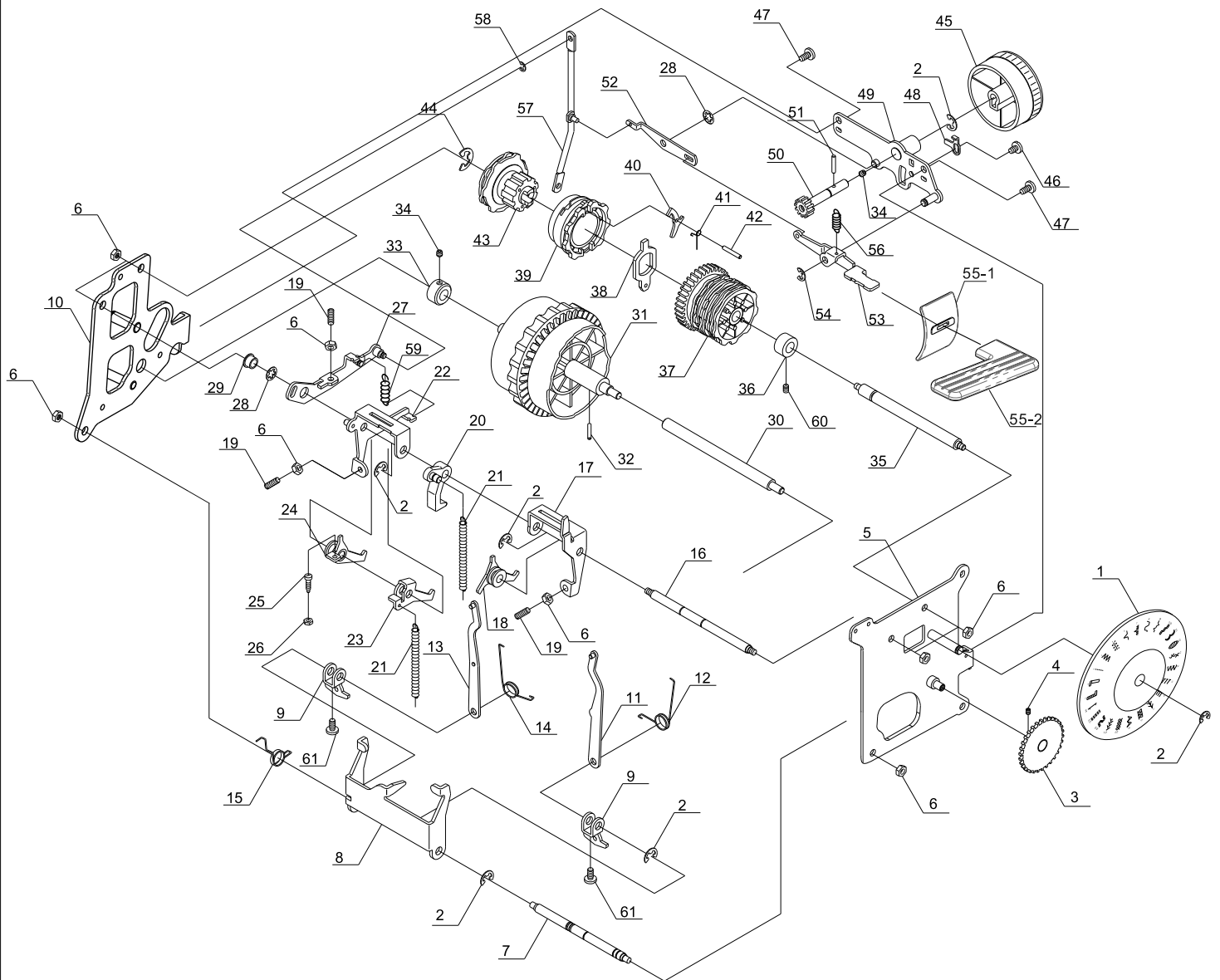
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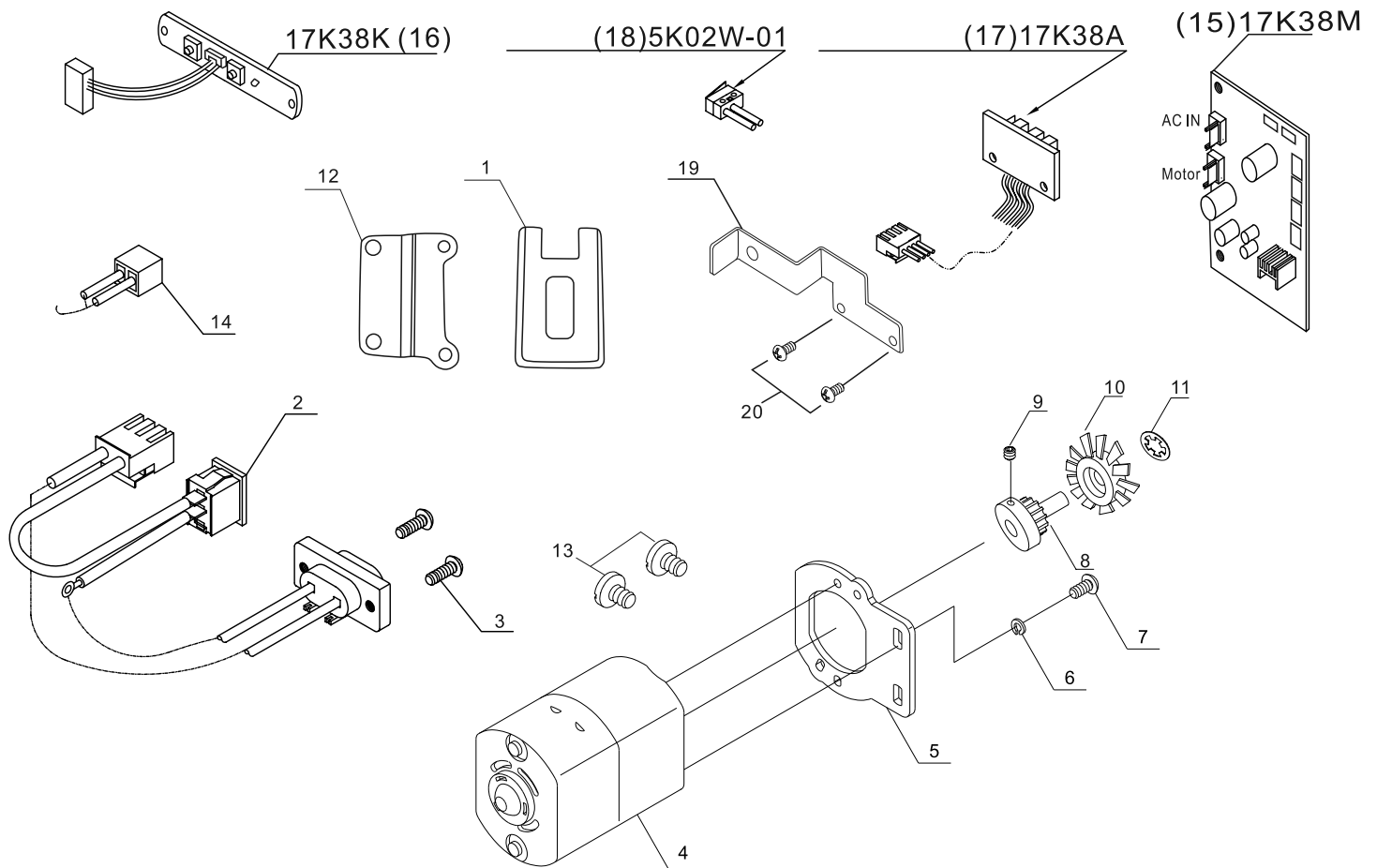
Assy Parts No	No	Part No.	Name of part	Remark
M Stitch Length - Stitch Width - Bobbin Winder Module Assy.	1	986067	Feed regulate dial	
	2	730111	Pin	
	3	000079000	Hexagon socket screw 3*4	
	4	M986-003	Regulate dial plate	
	5	000081407	Flat head screw 4*8	
	6	986072	Stitch width dial	
	7	000001207	E ring E-4	
	9	730037	Clutch rod spring	
	10	986074	Zigzag shrapnel	
	11	000084008	Round head screw 3*4	
	12	266009009	Screw M3*0.5*6	
	13	986073	Zigzag dial stop plate	
	14	321026006	Corrugated washer 6 mm	
	15	986065	Feed regulate cam	
	16	000001300	E ring E-5	
	17	281128002	Washer 6.1*9*0.6	
	18	986071	Feed regulate crank	
	19	986149	Regulate Nut	
	20	986091	Feed rod (B)	
	21	000001103	Hex head Screw M3*8	
	22	266033008	Rubber wheel	
	23	266032007	Bobbin winding base	
	24	M986-001	Bobbin winding crank	
	25	M986-002	Bobbin winding shaft	
	26	M986-073	Bobbin winding crank spring	
	27	000084400	Round head screw 4*8	
	28	M986-083	BH tuning regulate crank	
	29	M986-081	BH tuning regulate crank screw	
	30	M986-082	BH tuning regulate crank spring	
	31	128022	Bobbin Switch base	
	32	000080206	Round head screw 2*8	
	33	TS-2005	Washer 3.2*8*1	
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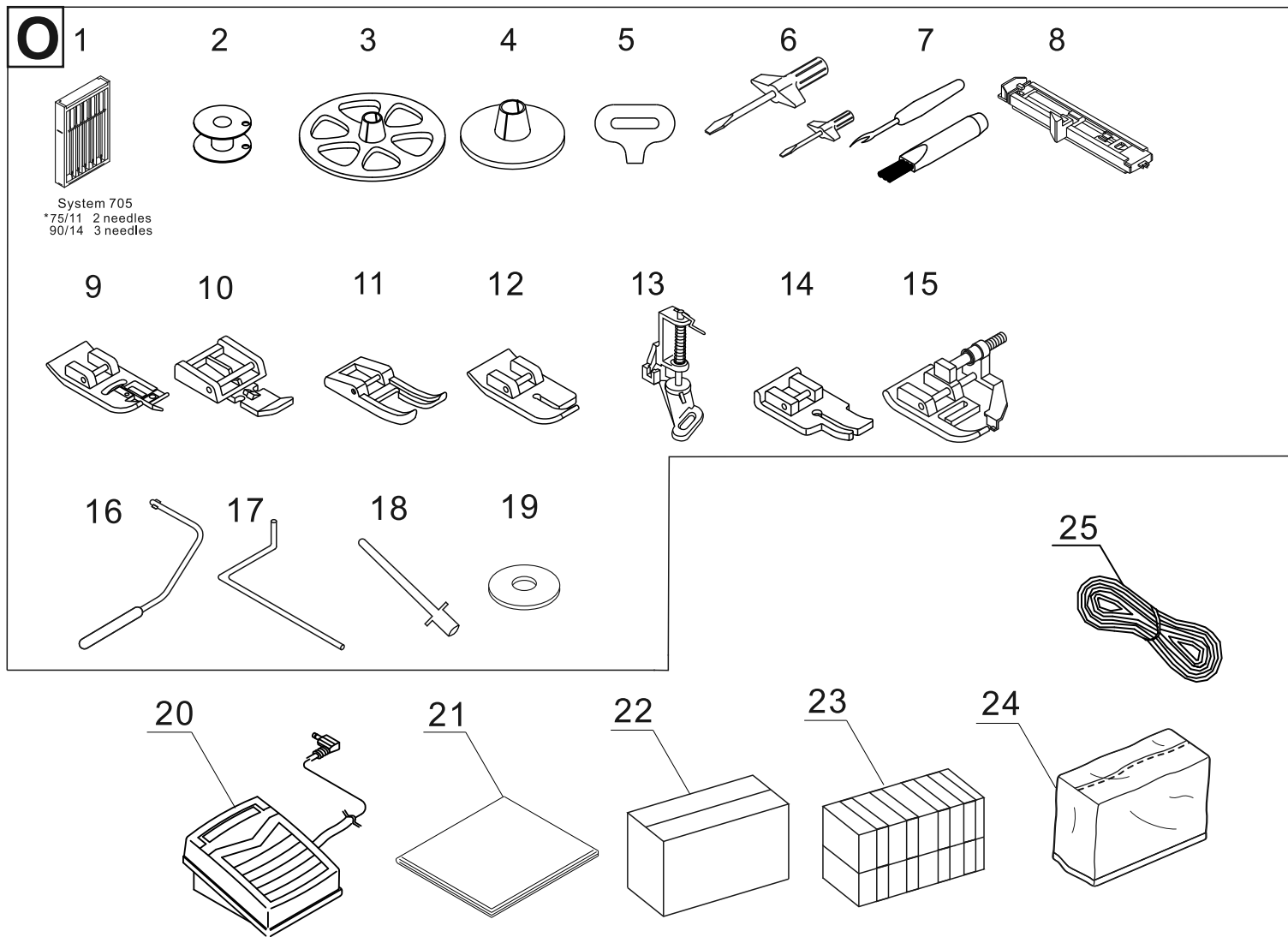
No	Part No.	Name of part	Remark
1	M986-004	Feed dog	
2	000083007	Round head screw 3*5	
3	128063	Feed dog base	
4	128065	Feed dog link base	
5	128067	Feed dog base pin	
6	000079103	Hexagon socket screw 4*4	
7	128066	Feed dog base pin (A)	
8	000001104	E ring E-3	
9	829023	Feed lifting regulate screw	
10	128076	Feed lifting crank	
11	000010003	Fasten nut (M4*0.7)	
12	730139	Feed dog base spring	
13	M986-057	Feeding shaft	
14	790018	Feeding shaft bushing	
15	M986-074	Feeding shaft regulate plate	
16	000001300	E ring E-5	
17	730307	Needle bar shaft ring	
18	000079000	Hexagon socket screw 3*4	
19	000084400	Round head screw 4*8	
20	FA-012	Feeding crank	
21	M986-075	Feed driving fork rod	
22	M986-076	Pin	
24	000015008	Flat head screw 4*18	
25	000071105	Hexagon nut 4-3-7	
26	000079103	Hexagon socket screw 4*4	
28	M986-021	Feeding base plate	
29	000081407	Flat head screw 4*8	
30	730053	Feed regulate spring	
31	000082305	Flat head screw 3*5	
32	986079	Feed regulate shaft crank	
33	000001104	E ring E-3	
34	000079206	Hexagon socket screw 4*6	
35	M986-058	Feeding regulate shaft	
36	000001300	E ring E-5	
39	M986-013	Feed regulator	
40	000079309	Hexagon socket screw 5*5	
41	000013006	Washer 0.2*0.5*0.25	
42	M986-014	Sliding lump	
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Assy Parts No.	No	Part No.	Name of part	Remark
N Pattern Cam Module Assy	1	986121	Pattern disc plate	
	2	000001300	Snap ring E-5	
	3	730129	Pattern selector gear	
	4	000079000	Hexagon socket screw 3*4	
	5	M986-018	Base (Front)	
	6	000071105	Hexagon nut 4-3-7	
	7	986093	Control crank shaft	
	8	986092	Control crank	
	9	986095	Pattern selector crank holder	
	10	M986-019	Base (rear)	
	11	986096	Pattern selector crank (z)	
	12	986098	Pattern selector crank spring	
	13	986099	Pattern selector crank (F)	
	14	986100	Pattern selector crank spring	
	15	986094	Control crank spring	
	16	986080	Claw shaft	
	17	986081	Claw support bracket (z)	
	18	986082	Claw (z)	
	19	000077008	Set screw 4*12	
	20	986083	BH claw (z)	
	21	986087	BH claw spring	
	22	986084	Claw support bracket (F)	
	23	986086	BH claw (Feed)	
	24	986085	Claw (Feed)	
	25	986129	Regulate screw	
	26	000071002	Hexagon nut 3-3-5.5	
	27	986088	Reverse crank	
	28	000002301	Snap ring CS-4	
	29	986089	Indicate plate	
	30	986118	Pattern selector cam shaft	
	31	829013	Pattern selector cam	
	32	000006914	Spring Pin 3*12	
	33	730122	Shaft ring	
	34	000079103	Hexagon socket screw 4*4	
	35	986101	Pattern cam shaft	
	36	268005417	Pattern cam sring	
	37	986102	Pattern cam (z)	
	38	986103	BH control cam	
	39	986104	BH cam	
	40	986105	BH clutch	
	41	986106	BH clutch spring	
	42	986107	BH clutch pin	
	43	986108	Pattern cam (F)	
	44	000001505	Snap ring E-7	
	45	986112	Pattern selector dial	
	46	000081304	Flat head screw 4*6	
	47	000081407	Flat head screw 4*8	
	48	986115	Reverse regulate plate	
	49	986109	Pattern selector plate	
	50	986111	Pattern selector dial gear	
	51	730111	Pin	
	52	986110	Reverse crank (B)	
	53	986113-1	Reverse crank (A)	
	54	000001207	Snap ring E-4	
	55-1	M986114-1	Reverse dial (A)	
	55-2	M986114	Reverse dial (B)	
	56	986139	Reverse dial spring	
	57	986070	Reverse rod (A)	
	58	000001104	Snap ring E-3	
	59	986090	Reverse crank spring	
	60	000079000	Hexagon socket screw 3*4	
	61	000082501	Flat head screw 3*8	
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No	Part No.	Name of part	Remark
1	C2900-015	Power socket cover	
2	E-SCM128CE	Power cord socket (JR 201)	
		ON/OFF Switch(JS 606)	
3	000087777	T Screw 3*10*8	
4	YM-261-9 FW2-17	Motor (240V)	
5	M986-066	Motor base	
6	000088002	Spring washer M5	
7	000081603	Round head screw 4*12	
8	128114	Motor belt wheel	
9	000079103	Hexagon socket screw 4*4	
10	128117	Motor fan	
11	000002301	CS ring CS-4	
12	M986-119	Power socket support	
13	000081407	Flat head screw 4*8	
14	YSD 5K02W-06	Foot control jacket	
15	EML986-2	17K38M Main board	
16		17K38K Control board	
17		17K38A Photosensor	
18		5K02W-01 Bobbin winding switch	
19	M986-136	Photosensor fixing plate	
20		Plastic screw 3*6	
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Assy Parts No.	No	Part No.	Name of part
O Accessory Set	1	A-321415006A	Needle set
	2	A-218023	Bobbin
	3	A-986013046	Spool cap (big)
	4	A-986014049	Spool cap (small)
	5	M986-098	Needle plate screwdriver
	6	A-321403012	Screwdriver set
	7	A-321406015	Seam ripper with brush
	8	A-986508	BH FOOT
	9	A-CY-7310G	Overcasting foot
	10	A-CY-7306	Zipper foot
	11	A-CY-0101	Open toe foot
	12	A-CY-7304W	Straight stitch
	13	A-B009	Darning/Free motion quilting foot
	14	A-CY-7312	1/4 quilting foot
	15	A-CY-7308A	Blind hem foot
	16	M986-624	Kneelifter
	17	7311	Quilting guide
	18	N2900-009	Vertical spool pin
	19	321402000	Spool pin felt
	20	YC-485EC	Foot controller
	21	B-PROQ9	Instruction book
	22	Q-PROQ9	Carton box
	23	P-ML986	Styrofoam
	24	C-M986(B)	Dust Cover
	25	E-SCM168BS-L	Power cord & Plug
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